

DRAWING NO. C740ROLSXX		REV F	Customer Drawing		REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED		
			E	REMOVE ESTANE ECO 7917	02/22/18	SR		
			F	MOVE HALKEY ROBERTS AND DATE STAMP, ECO 11684	05/26/22	SR		

DATE OF PRODUCTION
SEE TABLE
(AXXU)

SWEPT ORAL TUBE
POLYETHER URETHANE

ORAL VALVE

(.09)

L ± .25

(1.09
[27.7])

(1.56
[39.6])

YEAR

MATERIAL
URETHANE

AXXU

LETTER, QUARTER

LETTER QUARTER

A- 1ST QUARTER
B- 2ND QUARTER
C- 3RD QUARTER
D- 4TH QUARTER

NOTES:

1. FIRST SUFFIX INDICATES LENGTH " L "

SUFFIX	L	± .25
43	4.26"	
56	5.50"	
66	6.75"	

2. SECOND SUFFIX INDICATES COLOR:
NONE - RED
BK - BLACK

3. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.

4. DIMENSIONS IN PARENTHESIS ARE FOR REFERENCE ONLY.

5. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL
DIMENSION IN METERIC BELOW.

TOOLING	PART NO.	IFU
SEALING DIE VALVE REMOVAL DEFLATION	D747N T740 TV74703G	----- IFU-T740 IFU-740-1G

DRAWN BY
LFAWCETT

APPROVED BY

MATERIAL

FINISH

DATE
6/15/2010

DATE

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 1°
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005

THIRD ANGLE PROJECTION

HR® Halkey-Roberts®

TITLE
SWEPT ORAL TUBE

SIZE
A

SCALE
1:2

DRAWING NO.
C740ROLSXX

REV
F

DO NOT SCALE DRAWING

SHEET
1 OF 1

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY
OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY
REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.